

Work Order ID 119448

Thursday, July 10, 2014 10:39:56 AM

\*119448\*

Page 1

Item ID: D3935-2 Accept \*N900040100\* Setup Start \*NS1\*

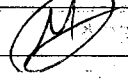
Revision ID: Stop \*NS2\*

Item Name: Pylon Wall

Start Date: 5/12/14 Start Qty: 4.00 \*4\*

Required Date: 5/15/14 Req'd Qty: 4.00 \*4\* 2X

Reference: Cust Item ID: Customer:

Approvals: Process Plan:  Date: 4-7-10 Tooling: Date:

QC: Date: SPC (Y/N): Date:

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3935	B								

105

\*105\*

Purchasing

Purchasing

Memo

SSUED PO: 24985

TO TPI

CUT AS PER DWG:D3935 REV B

0.00

0.00

CL 14/07/14 Y

115

\*115\*

Packaging

Packaging

Receive & Inspect for Damage & Mat'l Certs

Memo

0.00

0.00

~~1X SP14-8-B~~  
2X SP14-8-B

Work Order ID 119448

Thursday, July 10, 2014 10:39:56 AM

\*119448\*

Page 2

Item ID: D3935-2 Accept \*N900040100\* Setup Start \*NS1\*

Revision ID: Stop \*NS2\*

Item Name: Pylon Wall

Start Date: 5/12/14 Start Qty: 4.00 \*4\*

Required Date: 5/15/14 Req'd Qty: 4.00 \*4\*

Reference: Cust Item ID: Customer:

Approvals: Process Plan: Date: Tooling: Date: Run Start \*NR1\*

QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
125 *125* QC Quality Control	QC6- Inspect dimensions to drawing  Memo	0.00  0.00	16 9-89	1410815		(20)			
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <u>P/K</u>  Memo	0.00  0.00	AUG 15 2014		DAS 06 9-89	2			
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00  0.00				MLJ	14-08-19		

14-8-19

# Picklist Print

Thursday, July 10, 2014 10:40:00 AM

Page 1

Work Order ID: 119448

**\*119448\***

Parent Item: D3935-2

**\*D3935-2\***

Parent Item Name: Pylon Wall

Start Date: 5/12/14

Required Date: 5/15/14

Start Qty: 4.00

Required Qty: 4.00

## Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	3,193.525	8.69	40.89412	✓		

**\*MI FXS 125-F60029-04\***

**\*\***

GE PLASTICS LEXAN SHEET

### Location

### Loc Qty

### Loc Code

MAT019

3193.525

124866

106

m126425

160.925

m127934

699.6

m128746

2227

m129759 c214107114

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	119448
<b>Description:</b> Pylon Wall Protector, RH		<b>Part Number:</b>	D3935-2
<b>Inspection Dwg:</b> D3935 <b>Rev:</b> B		<b>Page 1 of 1</b>	

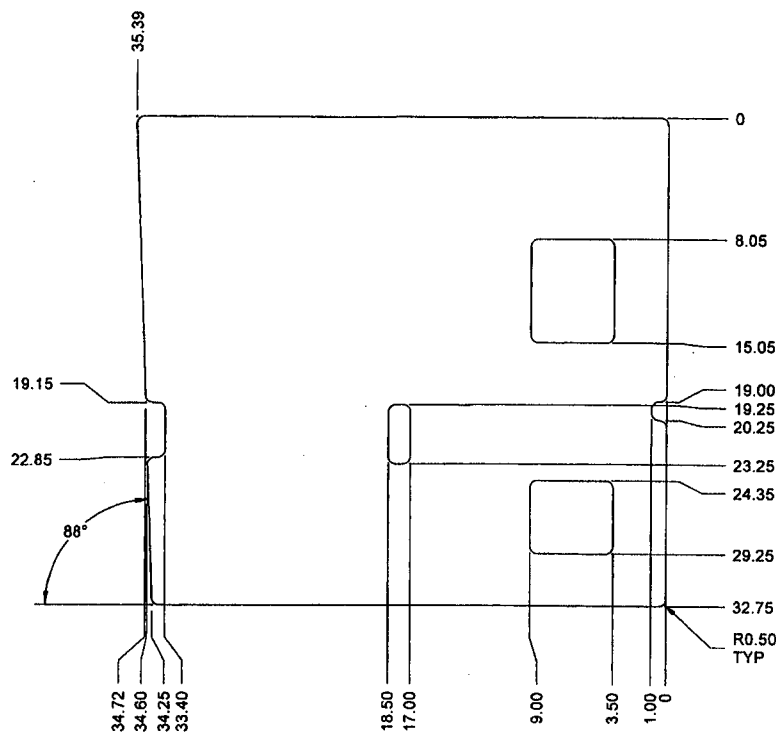
### FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.50	+/-0.030	3.50	/		T	JKM - 06
9.00	+/-0.030	9.00	/			" "
14.70	+/-0.030	14.70	/			" "
16.20	+/-0.030	16.20	/			" "
33.40	+/-0.030	33.40	/			
34.25	+/-0.030	34.25	/			
34.60	+/-0.030	34.60	/			
34.72	+/-0.030	34.72	/			
22.85	+/-0.030	22.85	/			
19.15	+/-0.030	19.15	/			
35.39	+/-0.030	35.39	/			
8.05	+/-0.030	8.05	/			
15.05	+/-0.030	15.05	/			
19.00	+/-0.030	19.00	/			
19.25	+/-0.030	19.25	/			
20.25	+/-0.030	20.25	/			
23.25	+/-0.030	23.25	/			
24.35	+/-0.030	24.35	/			
29.25	+/-0.030	29.25	/			
32.75	+/-0.030	32.75	/			
0125	+/-0.010	0.130				

<b>Measured by:</b>	DC	<b>Audited by:</b>	S	<b>Preliminary Approval:</b>	N/A
<b>Date:</b>	17/08/14	<b>Date:</b>	14/08/15	<b>Date:</b>	N/A

Rev	Date	Change	Revised by	Approved
A	09.06.22	New Issue	KJ	
B	10.08.18	Dwg Rev updated	KJ	

0.125  
REF



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 119448 MLJ  
14-05-22

**RELEASED**  
2009-10-22  
MD

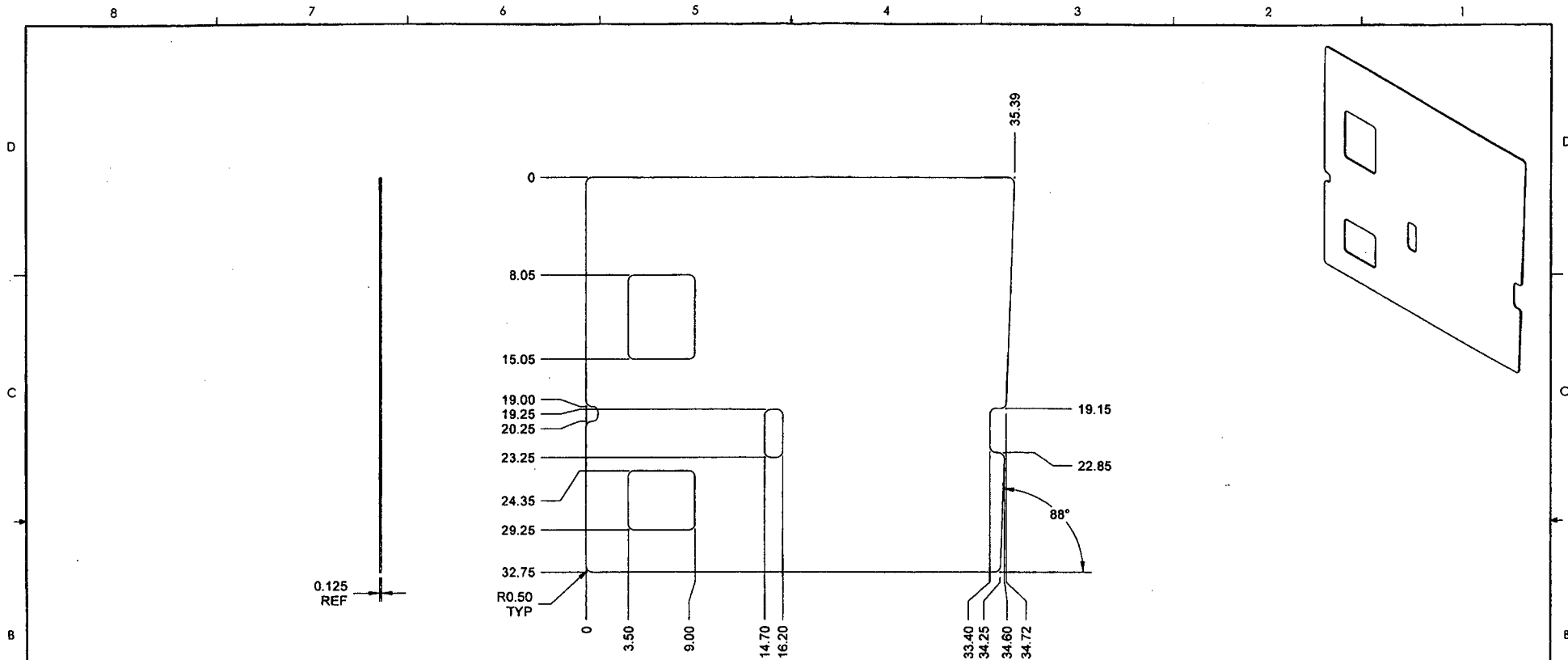
**D3935-1 PYLON WALL PROTECTOR, LH**  
(TEXTURED SIDE SHOWN)

**NOTES:**

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK  
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3935-1" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 5.79 lbs
- 8) CHECK PER TEMPLATE DT8922

B	ADD -3, -4 (SHEET 3, 4)	HS	08.08.19
A	NEW ISSUE	HS	09.04.21
REV.	DESCRIPTION	BY	DATE
DESIGN	PH		
DRAWN	PH		
CHECKED	PH		
MFG. APPR.	MD		
APPROVED	MD		
DE APPR.	MD		
DATE	09.08.19		

<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. <b>D3935</b>	REV. B
TITLE <b>PYLON PROTECTOR</b>	SHEET 1 OF 4
SCALE NTS	
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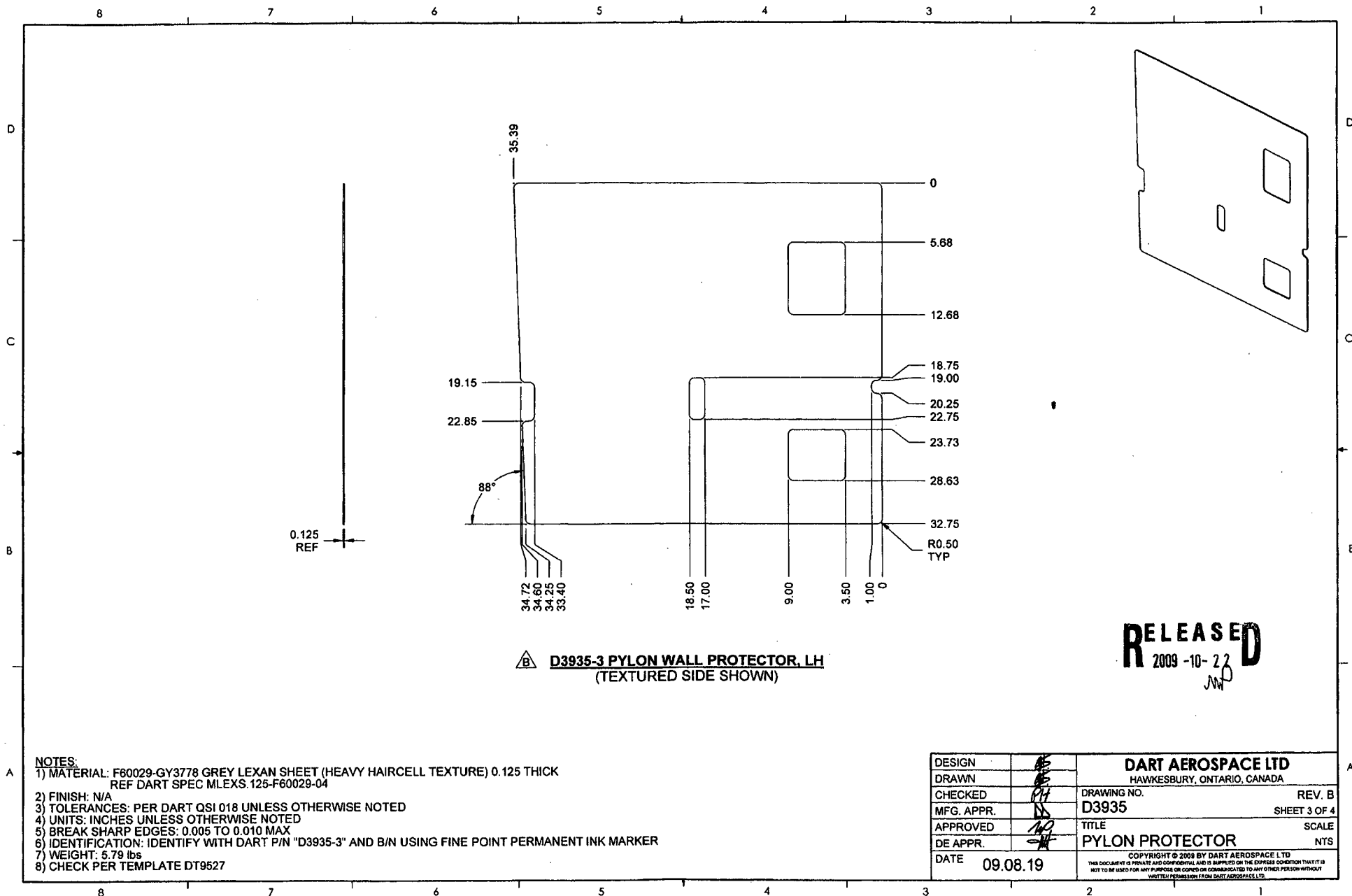
**D3935-2 PYLON WALL PROTECTOR, RH**  
(TEXTURED SIDE SHOWN)

**RELEASED**  
2009-10-22  
ND

**NOTES:**

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK  
REF DART SPEC MLEXS. 125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3935-2" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 5.79 lbs
- 8) CHECK PER TEMPLATE DT8923

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3935	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		PYLON PROTECTOR	NTS
DATE	09.08.19	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	









Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO24985**

Purchase Order Date 7/14/2014

PO Print Date 7/14/2014

Page Number 7 of 8

**Order From :**

VC-TPI001

**Ship To :** DART AEROSPACE LTD

TPI INDUSTRIES INC.  
148 RUE GOODFELLOW  
DELSON, QUEBEC J5B 1V4  
CANADA

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone**

450-633-0484

**Ship To Contact**

**Ship To Phone**

**Ship Via:**

TST Overland

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

Destination-Collect

**Line Total:** \$43.20

18 119448

D3935-2 PYLON WALL

8/13/2014

Yes

8/13/2014

4.00

\$10.67 \$42.68

AS PER DWG D3935-2 REV. B  
B119448

**Line Total:** \$42.68

19 120435

D3935-3 PYLON WALL

8/13/2014

Yes

8/13/2014

4.00

\$10.96 \$43.84

AS PER DWG D3935-3 REV. B  
B120435

**Line Total:** \$43.84

20 120130

D3935-4 PYLON WALL

8/13/2014

Yes

8/13/2014

4.00

\$10.73 \$42.92

AS PER DWG D3935-4 REV. B  
B120130

**Note:**

7/14/2014

**T.P.I. INDUSTRIES INC.**

148 GOODFELLOW  
DELSON, QUÉBEC J5B 1V4  
CANADA  
Tel: (450) 633-0484  
Fax: (450) 633-0879

**Packing Slip**

Packing Slip No.: 6222  
Date: 2014-08-11  
Page: 1

<b>Sold to:</b>	<b>Ship to:</b>
<b>Dart Aerospace</b> Michael Grégoire 1270 Aberdeen Hawkesbury, Ontario K6A 1K7 Canada	<b>Dart Aerospace</b> Michael Grégoire 1270 Aberdeen Hawkesbury, Ontario K6A 1K7 Canada
<b>Order No.:</b> 100807	<b>Sold By:</b> JONATHAN LESSARD
<b>Shipped By:</b>	<b>Ship Date:</b> 2014-08-11
<b>Tracking No.:</b>	

Item No.	Unit	Description	Quantity
d3574-1	Chaque	d3574-1	3
d3574-2	Chaque	d3574-2	3
d3574-5	Chaque	d3574-5	3
d3574-6	Chaque	d3574-6	3
d3575-1	Chaque	d3575-1	3
d3575-2	Chaque	d3575-2	3
d3575-5	Chaque	d3575-5	3
d3575-6	Chaque	d3575-6	3
d3878-1	Chaque	d3878-1	4
d3879-3	Chaque	d3879-3	4
d3889-1	Chaque	d3889-1	3
d3890-1	Chaque	d3890-1	3
d3891-1	Chaque	d3891-1	3
d3891-2	Chaque	d3891-2	3
d3933-1	Chaque	d3933-1	8
d3933-2	Chaque	d3933-2	8
d3935-1	Chaque	d3935-1	4
d3935-2	Chaque	d3935-2	2
d3935-3	Chaque	d3935-3	4
d3935-4	Chaque	d3935-4	4

8/14-8-13

Comment: Des frais d'intérêts de 2% / mois seront chargés sur tout compte passé du après 30 jours